

SINCE 1975





舟山市龙山船厂有限公司位于浙江省舟山市六横岛,毗领宁波北仑港、舟山港和上海港, 36 小时航程可以覆盖青岛港、日照港、连云港、福建部分港口及日本、韩国、中国台湾地区 的大部分港口,地理位置优越,是船东修船的理想地区。

公司始建于 1975 年,占地面积 25 万平方米,2002 年成功转制为股份制民营企业,是浙江地区历史最久的修理船厂之一。经过多年的发展和资源整合,龙山船厂的产业结构由单一的修船发展到以船舶修理、改装为主的现代化船舶企业,目前已成为诸多国内外著名船运公司的战略合作伙伴。

公司现有 20 万吨级干船坞一座 (310 米 X 55 米)、7 万吨级干船坞一座 (235 米 X 40 米)、4 个修船码头总长 900 米,以及其它完善的修船设备设施。每年修理、改装各类国内外船舶 180 余艘。

公司现有职工 600 多人,外协队伍 1000 多人,培养和引进了紧缺的高端专业人才和技术骨干,以丰富的修船经验、精湛的专业技术、一流的服务品质为企业创造了核心竞争力,得到了 CCS、LR、BV、NK、DNV-GL 等世界主流船级社及船东的认可。

公司于 2000 年 12 月通过了 ISO 9002 质量体系认证,具备修理、改装、拆解各类散货船、集装箱船、油船、汽车运输船等船型的资质,并取得了质量管理体系(GB/19001-2008-IS09001: 2008)、环境管理体系(IS014001: 2004)和职业健康安全管理体系(OHSAS18001: 2007)认证证书以及 CCS 出具的船舶修造从业资质评估证书。

About us

Zhoushan Longshan Shipyard Co., Ltd is located at Liuheng Island, Zhoushan City, Zhejiang Province, in close proximity to Ningbo Port, Zhoushan Port and Shanghai Port etc, covering Port of Qingdao, Rizhao, most of the ports in Jiangsu Province, Fujian Province and Japan, Korea, Taiwan etc within 36 hours voyage range, location of which is an optimum ship repair area.

Shipyard was founded in 1975, covers an area of 250,000 square meters and successfully transformed into joint-stock private enterprises in 2002. It is one of the oldest repair shipyard in Zhejiang Province. After several years' development and integration of resources, Longshan Shipyard became one modern enterprise whose industrial structure changed from ship repair alone to ship repair and ship conversion together. It has become well-known by domestic and foreign shipping companies and being their strategic partners.

Shipyard owning one Cape size dry dock (310m x 55m), one Panamax size dry dock (235m x 40m), four repair berths total 900m in length, fully equipped with various ship repair facilities and equipment, we carry out repairs, conversion to around 180 ships yearly from various shipowners worldwide.

Shipyard has a team of more than 600 staffs and additional workforce of more than 1000 in-house subcontractors. Introducing and cultivating a shortage of professional and technical talents. Shipyard has got the core competence with rich experience, Superb professional technology, excellent service and has been well acknowledged by shipowners and class surveyors.

Shipyard certified by ISO 9002 in December 2000 and got the qualification of repairing, conversion, dismantling various bulk carriers, container ships, oil tanks, car carriers etc. we have established an efficient management system with accreditation certified by GB / 19001-2008- ISO9001: 2008, ISO14001: 2004, OHSAS18001: 2007 and ship repair enterprise professional qualification evaluation certificate issued by CCS class.



董事长 致辞

龙山船厂自诞生之日起,就致力于为全球船东提供优质、高效的专业修船服务。

我们拥有完善的设备、设施,拥有一大批优秀的工人、工程师和经验丰富的管理者,有着完善的管理体系和吃苦耐劳的工作精神。我们把"员工的生命健康高于一切"作为安全生产的法则,推行"严、细、慎、实"的安全生产作风,为客户提供符合安全质量标准的服务。

龙山船厂拥有四十多年发展历史, 已与海内外广大客户结下了深厚的友谊。 让我们携起手来,共同发展,共创我们航 运业的美好未来。

经过我们的不懈努力,相信龙山船厂将成为 世界航运企业在长三角地区的首选合作伙伴。龙山船 厂,是您放心的选择!



Chairman's speech

As our firm commitment, Longshan Shipyard dedicate to provide high standard, high quality professional repair service for the ship-owners globally since founded

For customer satisfaction, we equip ourselves with leading machinery, facilities, the large number of trained workers, experienced engineers with high-end technology and together with our senior management team, we form the solid operation to provide flexible solutions to meet all your needs. as company, we value high of our employee safety and continue to push for higher safety standards where applicable. Safety First has been the rooted culture throughout the whole company and safety control is implemented in all operations. Stringent, Careful, Cautious, Pragmatic are the key measurements to ensure our compliance of quality standards

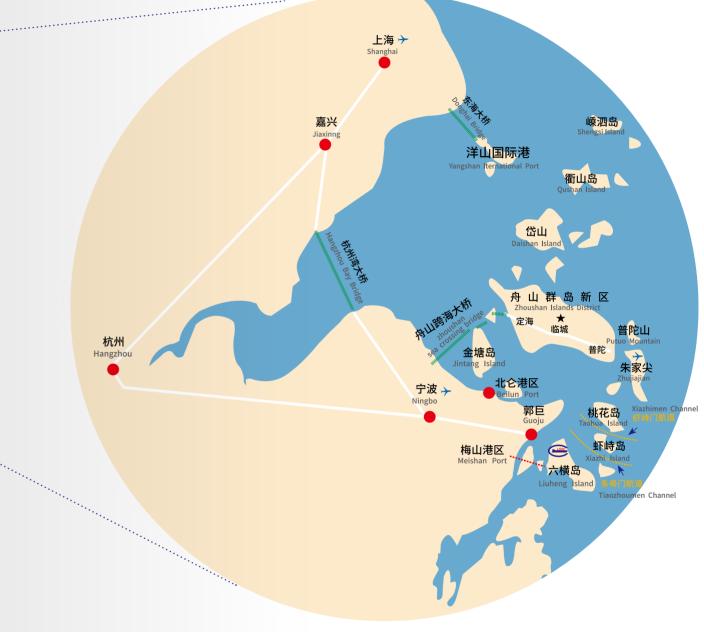
With more than 40 years Longshan Shipyard development, we build up successfully our reputation, the global networks and good business relationship with ship-owners both domestic and overseas.

We will continue our efforts & investment both in capacity and capability to become the best shipping partner in the delta area of Yangtze River. Longshan Shipyard is your First Choice and also the Best choice.

We sincerely invite you to join us for the growth of marine industry in coming future.









经纬度 东经 122° 3'10" 北纬 29° 46'50"

Longitude and Latitude 122° 3'10" E 29° 46'50"N



- ①汽车到上海 3.5 小时,到杭州 2.5 小时, 到宁波 1.5 小时
- ②六横通往宁波的大桥预计 2017 年开工建设
- ① 3.5 hours by car to Shanghai, 2.5 hours to Hangzhou, Ningbo, 1.5 hours
- ② The bridge from Liuheng to Ningbo is expected to start construction in 2017





01	1号船坞 Dock No.1
02	2 号船坞 Dock No.2
03	1号码头 Repair Berth No.1
04	2 号码头 Repair Berth No.2
05	3号码头 Repair Berth No.3
06	4号码头 Repair Berth No.4
07	办公大楼 Office Building
08	船检楼 Class Surveyors Office Building
09	船电车间 Electrical Workshop
10	金工车间 Machining Workshop
11	轮钳车间 Engine Machinery Workshop
12	生产楼 Production Building
13	管系车间 Piping Workshop
14	甲钳车间 Deck Machinery Workshop
15	船体车间 Hull Workshop
16	船体车间 Hull Workshop
17	船体车间 Hull Workshop
18	设备车间 Equipment Workshop
19	油漆仓库 Paint Warehouse
20	1 [#] 空压机站 Air Compressor Station No.1
21	清洗车间 Cleaning Workshop
22	焊条仓库 Electrode Storage
23	物流工区仓库 Warehouse of Logistics area
24	2 [#] 空压机站 Air Compressor Station No.2
25	天然气站 Gas Station
- 1 State	



1975.11.08

龙山船厂诞生

Longshan shipyard was founded

1998.05.02

建成华东地区首座巴拿马型干船坞

Built the first Panamax dry dockin in Eastern China

1999.08.25

浙江省政府批准龙山船厂为外籍船舶修理点

Approved by Zhejiang Province Government and became the foreign ship repairing area

2002.02

完成国内首创的"新海象"轮由货船改装成耙吸式控泥船

Completion of the domestic first "new walrus" round from the cargo ship converted into trailing suction-controlled mud ship

1 2002.06.25

股份制企业改制成功更名为舟山市龙山船厂有限公司

The joint-stock enterprise restructuring was renamed Zhoushan Longshan Shipyard Co., Ltd

2009.05

20 万吨级干船坞投入使用

Capesize dry dock was put into used

龍山船廠商限公司 LONGSHAN SHIPYATO LTD Leaders Concern

领导关怀



August 9th, 2012, Li Qiang, as the Deputy Secretary of Zhejiang Provicial Party Committee and the Secretary of Politics and Law committee at that time came to Longshan Shipyard to inspect and guide our work together with the Secretary of the Municipal Party Committee Liang Liming.

2012年8月9日,时任浙江省委副书记、政法委书记李强在舟山市市委书记梁黎明陪同下,来我公司检查指导工作。



March 3rd, 2010, Gong Zheng came to Longshan Shipyard to inspect and guide our work as the Vice Governor of the People's Government of Zhejiang Province at that time.

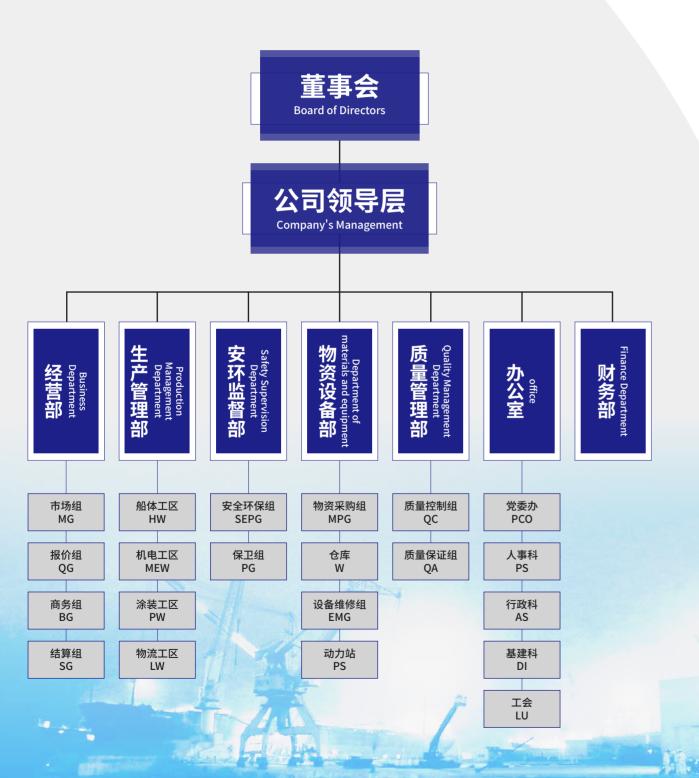
2010年3月3日,时任浙江省 人民政府副省长龚正来我公司 检查指导工作。



April 21th, 2016, Zhang Lijun and other leaders came to Longshan Shipyard to inspect and guide our work when he was the Chief Executive of Zhoushan City Putuo District.

2016年4月21日,时任舟山 市普陀区区长张立军一行来我 公司检查指导工作。







1号船坞

巴拿马型干船坞: 235M × 40M × 11M

- 1. 配 32T×48M 龙门吊一台
- 2. 最大进坞吃水 6.5M
- 3. 坞内排水时间约 3 小时

Drydock No. 1

Panamax Size Drydock: 235M×40M×11M

Equipped one set gantry crane SWL 32T x 48M
 Maximum docking draft: 6.5M

3. Dock drainage time around 3 hours







好望角干船坞:310M×55M×13M

- 1. 配 50T×70M 塔吊一台
- 2. 配 60T×60M 塔吊一台
- 3. 最大进坞吃水 8.5M
- 4. 坞内排水时间约3小时

Drydock No. 2

Cape Size Drydock: $310M \times 55M \times 13M$

- 1. Equipped one set tower crane SWL 50T \times 70M
- 2. Equipped one set Tower Crane SWL 60T×60M
- 3. Maximum docking draft: 8.5M
- 4. Dock drainage time around 3 hours





1号码头: 15万吨级 舾装码头 240M,配 岸吊 50T x 98M 一台。

Repair berth No.1: 240M in length, equipped one set shore crane SWL50T x 98M.



2号码头: 10万吨级 舾装码头 220M,配 岸吊 50T x 75M 一台。

Repair berth No.2: 220M in length, equipped one set shore crane SWL 50T x75M.



3号、4号码头:20万吨舾装码头 400M,配岸吊 50T x 90M 一台、50T x 70M 一台。

Repair berth No.3 and NO.4: 400 M in length, equipped two sets shore cranes SWL 50T x 90M and SWL 50T x 70M.



船体车间内配备大型数控火焰切割 机、各种钢材加工设备如压力机、剪板 机等等。

金工车间内配置有各种型号的车、 铣、刨等机床,能够满足各种机械部件 的加工要求。

轮机车间内配备了超声波清洗设备。

Hull workshop is equipped with large CNC flame cutting machine, various steel processing equipment for plates pressing, cutting, etc.

Machining workshop is equipped with MUTI-TYPES of lathes, millings and planers to fulfill the request of processing requirement for all kinds of mechanical parts.

Ultrasonic Cleaning System is equipped in Machinery workshop.















- 1. 船体车间
- 2. 轮钳车间
- 3. 金工车间

- 4. 管系车间
- 5. 船电车间
- 6.油漆仓库
- 1. Hull Workshop
- 4. Piping Workshop
- 2. Engine Machinery Workshop

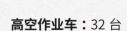
5. Electrical Workshop

- rkshop 3. Machining Workshop
 - 6. Paint Warehouse









拖 轮:4000HP二艘

浮 吊:45T×50M 一艘

超声波清洗机:1套

汽车吊:50T、25T、16T 各一台

以及其它各类作业、运输、检测类设备设施

Cherry Picker: 32 sets
Tug: 2sets 4000HP

Floating Crane: 1 set 45T×50M

Ultrasonic Cleaning Machine: 1 set

Lorry Crane: 50T, 25T, 16T 1 set/E.A

Other Equipment and facilities for all kinds of operations,

transportations and calibration





资格证书"。

盖章。证书方能续有效。

本证书有效期至 2021 年 12 月 31 日。每年接受一次复查、签证、

国海洋石油总会

20-14+





员工的生命健康高于一切

The health and safety of the employees is the most important things in our company.





- 1. 严格贯彻实施安全生产化标准化,以人 为本、安全第一、预防为主。
- 2. 以 ISO9001:2008 质量体系标准为主线,以产品质量为依托,完善过程控制,不断改进修理工艺,注重环节,苛求完美的产品质量,超越客户的期望。
- 3. 公司修船质量深受船东认可和各船级社的肯定。
- 1. Strictly implement the safety production standardization, people-oriented, safety first and precaution crucial.
- 2. In accordance with ISO 9001: 2008 quality control system and product quality as the basis, we do our best in the management of each processing of the repair work. We persuit impeccable quality to provide exceptional value to our customers.
- 3. Our quality of ship repair has been well acknowledged and recommended by our valued worldwide customers and class surveyors.

19/20







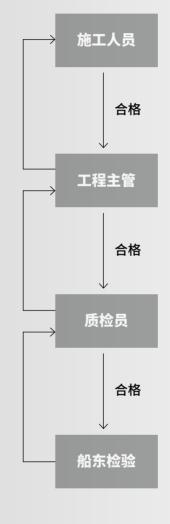
目的:从要我安全到我要安全的转变

GOAL: Creating a culture of workplace safety begins with a well-trained workforce

安全体感中心内设各类安全教育 展板区、体感模拟舱、登高作业平台、 实物展示柜、急救培训室、设备展示区、 事故警示片播放区等7大板块。主要 培训范围为:入厂新员工、老员工定 期轮训、当月违章人员再教育及其他 外来入厂人员教育等。 The Center has been designed to seven (7) separated areas. They are:

- 1. Safety Enhancement Boards,
- 2. Motion-sensing simulation tank,
- 3. Aerial work platform,
- 4. Physical showcase,
- 5. First-Aid training room,
- 6. Devices exhibiting area and Video room for Real-case Accidents.





公司严格实施"三级" 报验制度,即施工人员自 检、互检,工区检验和质 量管理部检验。

质量总目标:优质、高效、创精品工程

Our quality of ship repair has been well acknowledged and recommended by our valued worldwide customers and class surveyors.



质量是企业的生命,可靠的质量,可以帮助企业获得市场的认可, 龙山船厂通过质量工作的精益管理,努力打造"零缺陷"产品,为船 东提供一流的服务。

Quality is the life of enterprises, reliable quality, can help enterprises get market recognition, Longshan Shipyard through quality work of lean management, and strive to create "zero defect" products for the owner to provide first-class service.





专业、实干的员工队伍

700 多名员工, 经验丰富、 专业敬业、热情服务,这是龙山 船厂最大的财富。



四十年的修船经验积累

近四十年的发展不但积累了 广泛的修船经验,更塑造了龙山 文化和理念。



业内有口皆碑

我们始终秉承诚信经营、客 户至上,全心全意为船东服务。

Professional and diligent team

700 professional, experienced and dedicated employees are the greatest treasure of Longshan Shipyard.

40 years ship repairing experience accumulation

Nearly 40 years development, we have not only accumulated the ship repair experience, but also cultivated our own culture.

Good reputation in the ship repair industry

We believe in honesty and customer-oriented.



稳定、专一的客户群

我们有来自香港、台湾、泰 国、日本、印度等专一性客户, 以及一大批长期合作客户。



厂区布置合理

两个船坞距离 200M, 避免 了作业时互相冲突; 从船东办公 室到厂区任何船坞、码头都在 200M 内。



和谐、紧密的外部关系

政府、船检、海事、海关、 边防等全力支持配合。

Loyalty of our customers

We have loyal customers from Hongkong, Taiwan, Thailand, Japan, India and other coutries.

Shipyard's reasonable layout

200m between two dry docks to avoid paintin work conflict each other, 200m between shipowners' office to any dock and berth.

Harmonious and good external relationship

We have the strong support from the local government, class surveyors, MSA, customs and immigration offices.







船体工程 Hull construction





坞修工程 Dock repair works





机电工程 Electrical and Mechanical Engineering





安装 压载水系统 Install the ballast water system







按照现有的硬件配备,每年修理船舶200艘左右,船型涵盖散货船、杂货船、集装箱船、油船、汽车滚装船等等。同时具备各类型船舶的改装能力。

我们的客户遍布中国、韩国、日本、中国香港、中国台湾、泰国、希腊、新加坡、印度、斯洛文尼亚、德国、波兰、俄罗斯、比利时、美国等全球各地。

Based on the current production facilities, our yard have successfully and consistently carried out repairing job around 200 ships yearly which including all types vessels such as bulk carrier, general cargo ship, container ship, oil tanker, PCTC and also capable to do various types of ship conversion project.

Our customers cover China, Korea, Japan, Hongkong, Taiwan, Thailand, Greece, Singapore, Slovenia, Germany, Poland, Russia, Belgium, America and many other countries around the world.













Meeting room





船东办公室

Shipowner's office



酒店和餐厅

Hotel nearby and Ding hall





健身房

Gymnasium



船东接送专用车

Shuttle bus for Shipowner











企业文化是龙山发展的灵魂

Culture is the soul of Longshan











龙山船厂赞助建成的本岛首座大型体育馆——龙船体育馆 Longshan Shipyard is one of the sponsor for the first large – scale gymnasium been built in this island



赠予敬老院的商务车 The car for geracomium was supported by Longshan Shipyard

























一、管理体系

1. 管理方针:

遵守法规、顾客至上、员工安康、绿色修船、和谐龙山

2. 管理目标:

①质量总目标:优质、高效、创精品工程

②环境总目标:控排放、防污染、杜绝污染事件发生 ③职业健康安全总目标:遵纪守法、以人为本、人人安全

二、安全生产

目标:安全第一、预防为主、综合治理

法则:员工生命健康高于一切

作风:严、细、慎、实

倡导:预防为主、人人有责

指标:不发生生产性死亡事故、不发生因作业而导致的职业病、重点站房火灾爆炸事故为零

三、环境保护

理念:节能降耗、杜绝污染、绿色修船

目标: 杜绝较大污染事故发生

指标:污水排放口主控污染达标排放,粉尘、有毒有害气体控制达标,防止化学品、剧毒化学品泄漏,

无重大环境污染事故。

Management System

- 1. Management principles: Regulatory Compliance, Customers Foremost, Employees Healthy, Green Repairing, Harmony Longsan
- 2. Management objectives:
- 1) Total quality goal: Quality, Efficiency, The highest quality engineering
- 2 The total environmental objectives: Control of emissions, Pollution, Stop pollution incidents
- 3 The overall objective of occupational health and safety: Law-abiding, People-oriented, Security for all

Safe Production

Security objectives: Safety first, Prevention, Comprehensive treatment

Production safety rule: Life and health of employees above all else

Safety Production style: Strict, Fine, Careful, Real

Safety advocates: Prevention is everyone's responsibility

Environmental Protection

Environmental philosophy: Energy saving, Stop pollution, Green ship repair

Environmental goals: To prevent large pollution accidents

Environmental performance indicators: Main sewage outfall pollution discharge standards, dust, toxic and hazardous gas control standards to prevent chemical, toxic chemical spills, no major environmental pollution accident.



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